

Certificate of Conformity of the Factory Production Control 2195-CPR-1426501

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Aluminium and Aluminium Alloys - Structural Products for Construction Works

(tested for performance for the characteristics described in Annex 1 which is an inseparable part of this certificate)

produced by the manufacturer

HAS ALÜMİNYUM SAN. VE TİC. A.Ş.

Esenler Mah. Kahramanlar Cad. No:37, 34899 Pendik / İstanbul – Turkey

and produced in the manufacturing plant

HAS ALÜMİNYUM SAN. VE TİC. A.Ş.

GOSB Tembelova Alanı 3500. Sok. No:3505 Gebze / Kocaeli – Turkey

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

EN 15088:2005

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 22.09.2014 and renewed on 22.09.2023 and will remain valid as long as neither the harmonised standard, the construction product, the assessment and verification of constancy of performance methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body. The certificate is supported through annual surveillance audit and is reissued after each surveillance audit, the period validity date is renewed every year after the surveillance audits.

Validity Date : 22.09.2027

Period Validity Date : 22.09.2024



Rukiye BALKAN
Deputy General Manager

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Annex 1

Intended uses;

To be used in metal structures or in composite metal structures in buildings and civil engineering

Controlled Performance Characteristics;

- Dimension and Shape Tolerances,
- Yield Strength,
- Elongation,
- Tensile Strength,
- Chemical Composition.

Product	General Conditions	Specific Conditions			Dimensions	Alloy
		Mechanical Spec.	Chemical Spec.	Tolerances		
Round Bars	EN 755-1	EN 755-2	EN 573-3	EN 755-3	Ø from 8 mm up to 250 mm	EN AW 6060 EN AW 6063 EN AW 6082 EN AW 6005 EN AW 6463 EN AW 6101 EN AW 6013
Square Section Bars				EN 755-4	from 10 mm x 10 mm up to 180 mm x 180 mm	
Rectangular Section Bars				EN 755-5	from t = 2 mm – 60 mm from w = 10 mm – 180 mm	
Hexagonal Section Bars				EN 755-6	from 10 mm up to 220 mm	
Round Pipes				EN 755-8	OD from 8 mm up to 250 mm	
Profiles				EN 755-9	Ø from 10 mm up to 250 mm	
Precision Profiles	EN 12020-1			EN 12020-2	Ø from 10 mm up to 250 mm	EN AW 6060 EN AW 6063


Rukiye BALKAN

Deputy General Manager

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